

The new BA478C is a second generation panel mounting intrinsically safe loop powered indicating temperature transmitter which replaces the BA378C. It provides an accurate local digital temperature display, plus a 4/20mA output that may be scaled to represent any temperature range. Although incorporating new facilities such as HART® digital communication, diagnostics and a robust enclosure with an IP66 front, the BA478C remains electrically and mechanically compatible with the earlier model.

The main application of the BA478C is to display temperature in a hazardous process area and to transmit a linearised 4/20mA current to the safe area. The digital display may be in °C or °F with the units of measurement shown on the display. A separately programmable 31 segment bargraph provides an easy to read analogue indication of the process value and trend.

Calibration and conditioning may be performed via HART® communication or the front panel push buttons. All instrument functions and calibration, including the type of input, are configurable on-site thus reducing the instrument inventory. The transmitter will operate with three or four wire resistance thermometers and with most common types of thermocouple. Differential measurements can also be made. The BA478C accepts voltage and resistance inputs allowing pressure, weight or position tranducer outputs to be displayed in engineering units and transmitted as a 4/20mA current and HART® signal.

HART® digital communication provides the primary temperature measurement in a digital format plus diagnostic information indicating the health of the sensor and the transmitter.

Sensor diagnostics are continuously performed by the BA478C transmitter, generally as specified by NAMUR standard NE107 and transmitted via the HART<sup>®</sup> communications link. Faults may also be indicated by outputting an under or over range current and flashing the transmitter display.

International intrinsic safety certification allows the BA478C and the associated sensor to be installed in most gas hazardous areas. The transmitter may be powered from a certified Zener barrier, or from a certified galvanic isolator that must be a 'smart' device if HART® communication is used.

The front panel is a robust Noryl moulding containing an armoured glass window which provides IP66 protection. A neoprene gasket seals the joint between the BA478C and the mounting panel allowing the transmitter to be installed in areas that will be cleaned with a hose.

An optional loop powered backlight produces green background illumination enabling the display to be read at night and in poor lighting conditions. It does not require additional field wiring or a power supply, but the transmitter minimum operating voltage is increased.

**Dual Alarms** are available as an option. Each has a galvanically isolated, solid state, single pole output that may be independently conditioned as a high or low alarm with a normally open or closed output. Annunciators on the instrument display show the status of both alarms.

Degrees Centigrade or Fahrenheit may be shown on the instruments display when thermocouple or resistance thermometer inputs are selected. Other units of measurement and tag or applicational information can be economically marked onto the display escutcheon prior to despatch or after installation on-site.

# BA478C Indicating temperature transmitter

Intrinsically safe for use in all gas hazardous areas

- Large display with bargraph.
- 4/20mA loop powered
- HART<sup>®</sup> communication & sensor diagnostics.
- Intrinsically safe ATEX, FM, cFM & IECEX.
- RTD, THC, voltage or resistance input.
- Optional:

   Loop powered backlight
   Dual alarms
- 144 x 72mm DIN enclosure with IP66 front.
- 3 year guarantee

www.beka.co.uk/ba478c



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### **SPECIFICATION**

Supply voltage Without backlight 9 to 28V With backlight 15.5 to 28V

Output

3.8 to 20.5mA Operating range Resistance  $5M\Omega$  min

Display

Liquid crystal 20mm high -99999 to 99999 Type

31 segment bargraph 2 per second

Reading rate Resolution

RTD & THC input Selectable 0.1° or 1° Voltage & Resistance Fully selectable input.

Input

Resistance thermometer Pt100 or Pt1000 -200 to 850°C

Connection 3 or 4 wires, or differential

**Excitation current** 175µA

Resistance Adjustable between 0 &  $5k\Omega$ 

Min span

Thermocouple

Range °C Type В 200 1820 to Ε -200 to 1000 J -210 1200 K -200 1372 N R -200 to 1300 -50 1768 to S -50 1768 to -200 400 to

Adjustable between ±1.9V Voltage

Minimum span 2mV

HART® communication HART Registered, compliant with HART

protocol standard revision 7.

Generally as NAMUR NE107. Output via  ${\sf HART}^{\circledR}$  and under or over range output **Diagnostics** 

current.

Performance Accuracy

RTD input ±0.1°C THC input  $\pm 10 \mu V$ 

Effect of temperature on display

Voltage THC RTD Zero drift  $<1\mu V/^{\circ}C$   $<1\mu V/^{\circ}C+0.02^{\circ}C/^{\circ}C$   $<20ppm/^{\circ}C$ <30ppm/°C <30ppm/°C <80ppm/°C Span drift

Effect of temperature on 4/20mA output <20ppm/°C Zero drift <50ppm/°C Span drift

Series mode ac rejection <0.1% error for 150mV rms 50 or 60Hz Common mode ac rejection <0.1% error for 250V rms 50 or 60Hz

Intrinsic safety Europe ATEX

Code

II 1 G, Ex ia IIC T5 Ga Ta = -40 to 70°C ITS09ATEX26156X Certificate No.

USA FM

Standard 3610 Entity

CL I, II, III; Div 1; GP A, B, C & D Code

T4 @ 70°C File 3035396

Standard 3611 Nonincendive CL I; Div 2; GP A, B, C & D Code T4 @ 70°C

3035396 File

Canada cFM

3035396C File

International IECEx

x ia IIC T5 Ga Code  $Ta = -40 \text{ to } 70^{\circ}C$ Certificate No. IECEx ITS 09.0006X

Environmental

Operating temp -40 to 70°C Storage temp -40 to 85°C

Humidity To 95% non condensing

Enclosure Front IP66

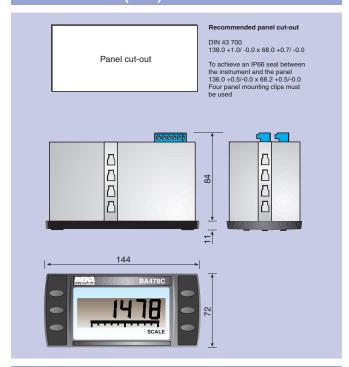
Rear **EMC** In accordance with EU Directive 2004/108/EC

Mechanical

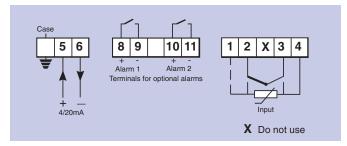
Terminals Screw clamp for 0.5 to 1.5mm2 cable

Weight 0.7kg

## **DIMENSIONS (mm)**



#### TERMINAL CONNECTIONS



Accessories

Tag strip

Loop powered backlight Operating voltage increased to 15.5V min.

Dual alarm Isolated, solid state single pole

Ron  $< 5\Omega + 0.6V$ Roff > 180k

Units of measurement or application marked Scale legend

onto display escutcheon. ~

Note: For RTD & THC inputs, °C or °F is

shown on the instrument display.

Thermally printed legend on rear of instrument

~ See accessory datasheet for details

## **HOW TO ORDER**

Please specify Model number BA478C RTD; THC & type; V or R\* On or Off [THC input only]\* Input CJ compensation Display units °C or °F\* [RTD or THC inputs] Display at which output is: 4mA XXXXX 20mA XXXXX Display at which bargraph:

XXXXX Finishes XXXXX

Fault indication Off; under range or over range

Accessories Please specify if required Backlight

Display backlight Dual alarms Alarms Escutcheon marking Legend

Note: For RTD & THC inputs, °C or °F may be shown on the instrument display.

Legend

 $^{\star}$  If calibration information is not supplied, instrument will be conditioned for 3 wire Pt100 RTD input with a 4 to 20mA output and bargraph corresponding to a display of 0.0 to 100.0°C, with no fault indication.

Tag strip